

User:

Wednesday, 1/18/2006 4:05:09 PM
Kim Johnston

Process Sheet

SPLIT - 2

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABIN DOOR ROLLER KIT RH
Job Number	: 25557		
Estimate Number	: 10289		
P.O. Number	: N/A	Part Number	: D412698012
This Issue	: 1/18/2006	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: N/A
Previous Run	: 25442	Material	: N/A
		Due Date	: 2/15/2006
Written By	: SEE COMMENT BELOW	Qty:	4 Um: Each
Checked & Approved By	: SEE ABOVE, USER & DATE		
Comment	: Est Rev: C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3 KJ/DS		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-012 CHG003

2.0	25557A	BRACKET ASSEMBLY
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Comment: Sub-Component BRACKET ASSEMBLY

3.0	25557B	BRACKET ASSEMBLY
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Comment: Sub-Component BRACKET ASSEMBLY

4.0	25557C	BRACKET ASSEMBLY
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Comment: Sub-Component BRACKET ASSEMBLY

5.0	25557D	BRACKET ASSEMBLY
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Comment: Sub-Component BRACKET ASSEMBLY

6.0	25557E	BRACKET
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Comment: Sub-Component BRACKET

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT RH

Job Number: 25557

Part Number: D412698012

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

25557F

COVER



Comment: Sub-Component COVER

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

9.0

D3121141

Bracket Assembly



Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

3 D3121-141

Bracket Assembly

B23721 1mcy

B2542A 1mcy

B21760 1mcy

B25557A 9mcy

10.0

D3121144

Bracket Assembly



Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3121-144

Bracket Assembly

B23721 1mcy

B23793 3mcy

11.0

D3137043

Bracket Assembly



Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3137-043

Bracket Assembly

B25557C 1mcy

B25441C 1mcy

B24267 1mcy

B25442C 1mcy

12.0

D3183044

Bracket Assembly



Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3183-044

Bracket Assembly

B25442B

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT RH

Job Number: 25557

Part Number: D412698012

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

D31991

Bracket



Comment: Qty.: 0.0000 Each(s)/Unit Total: 0.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description
9 D3199-1 Bracket

Batch

B25460 ~~70111P~~
~~B25460~~ ~~2 MCP~~ / 18x B25557E (10)

14.0

D32021

Cover



Comment: Qty.: 0.0000 Each(s)/Unit Total: 0.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description
1 D3202-1 Cover

Batch

B23731

Rec'd 1/24 (4)

15.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

CX06/03/22 (2)

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-012

Location: *REV.B*

CX06/03/22 (2)

17.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

u 06/03/23 (2)

Job Completion



SPLIT-2
D3121-141
B25557A x6

D3137-013
1x B25557
1x B24267

D3199-1
13x B25557E

u 06/03/23